

**Eco-Friendly** 

## **ENVIRONMENTAL**

- Non-Flammable
- Non-HAPs
- None of the Ingredients are listed on (CA PROP 65)
- No SARA 313 Ingredients
- ® Recyclable
- ® Biodegradable
- Non-hydroscopic
- P No ODC's
- © Stable under normal storage conditions
- © Compatible with machines and transfer pumps made of Carbon Steel or Stainless Steel & Aluminum Alloys

#### **TYPICAL PROPERTIES**

Clear liquid Appearance:

Colorless to slight amber

125°C (275°F) Flash Point:

Pleasant Characteristic Odor:

6.5 - 7.0 pH @ 50%

≤ 0.01 mmHg @ 20 °C (68 °F) Vapor Pressure

components)

Ideal Operating Room Temperature/Full Temp/Conc.

Strength

1.2 - 7.5 @ 20 °C Vapor Density

(68 °F) (Air= 1.0)

Specific Gravity: 0.873 - 0.877 @ 25 °C (68 °F)

Reference substance: (water= 1)

Weight/Gal. 7.3 (lbs. /gal.) 242 - 254 °C Components **Boiling Point** (467.6 - 489°F)

@ 760 mmHg

Solubility in water Not Soluble VOC Exempt

Health = I; Fire = I; **HMIS Rating** 

Reactivity = 0

195-254°F Recycling Parameters (Vacuum @ 760 mmHg Pressure

Distillation)

Product # 02-W299579

## **ECO-FRIENDLY** SOY BASED RUST INHIBITOR

## **NATURES** GUARD™ Soy-Based Rust Inhibitor

Derived from Soybean Oil and formulated with other proprietary Eco-Friendly Non-hazardous ingredients, non-flammable, biodegradable, which allows significant regulatory and safety advantages over petroleum-derived rust inhibitors, addressing the numerous EPA, environmental and health issues are facing solvent users today.



This unique, organic rust inhibitor delivers a corrosion-resistant film (long-term storage) on various metals, including Galvanized Steel, Cast Iron, Carbon Steel, Brass with less than 30% zinc, 400 Series Stainless Steel, Copper, Bronze, Aluminum, and their Alloys.

Designed to replace Chemical Base Petroleum, Mineral Spirits and **Hydrocarbon Aromatic based rust inhibitors.** Compatible with various metals, plastics, glass, and plastics. Easy to handle and dispose of, effluent analysis is required for proper waste disposal. It is entirely free of silicates and has no SARA Title 313 Reporting. It can be recycled via Vacuum Distillation.

Purchased by all industries that use rust inhibitors that are Eco-Friendly and deliver a resistant film for long-term storage. Such as; Aerospace, Automotive, Transportation, Machining Shops, manufacturers of nuts, bolts, and screws, as well as other fasteners made of stainless steel, bronze, and galvanized, including metric bolts.

#### **Directions**

Use Full Strength at room temperature. Suitable for immersion, ultrasonic and low-pressure spray systems.



## **Physical Attributes**

Stability & Compatibility

## **NATURES** GUARD™ Soy-Based Rust Inhibitor

is stable under normal storage conditions. It is compatible with machines and transfer pumps made of Carbon Steel or Stainless Steel and Aluminum Alloys.

#### PREFERRED HOSE AND GASKET MATERIALS ARE:

Polyethylene Teflon

**PVC**, Hypalon and Viton <u>are not</u> suitable gasket materials for mid to long-term (days and weeks) storage.

Information from material suppliers and specific conditions of contact should be considered in the selection of suitable materials.

# SAFETY&HANDLING PRECAUTIONS

Refer to SDS for additional safe handling & disposal

Direct contact of **NATURES** GUARD™ **Soy-Based Rust Inhibitor** causes serious eye irritation. Causes skin irritation. It is important to utilize recommended gloves (natural rubber), safety goggles and other suitable protective clothing your company recommends. Aspiration hazard if swallowed. Avoid contact with skin, eyes and clothing. Do not heat this product. Keep liquid and vapor away from heat, sparks and flames. Keep container closed. Do Not take internally. Avoid contact with skin, eyes and clothing. Wash thoroughly after handling.

#### **DISPOSAL**

Refer to SDS for additional safe handling & disposal

#### **NATURES** GUARD™

Soy-Based Rust Inhibitor has a low order of toxicity, with a low risk of environmental harm. Effluent analysis is required for proper waste disposal. The spent material can be added to your non-hazardous waste stream (cleaning solvents) to be disposed of according to Federal, State and Local Regulations.

#### **PACKAGING & STORAGE**

**HDPE UN Rated** 

I Gallon EasyPour Jugs 5 Gallon Pails 55 Gallon Drums

This product should be kept in its original container above freezing and less than 100 °F. Store drums in a dry area.

Freight easily shipped via local carriers ground



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